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RBW6305G11731-3G

Job Sheet 198047



Part No: RBW6305G11731-3G

Job Qty: 1 pcs

Part Name: Pusher, Main Gear Box Input Flange Installer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/20/19

Description:

Type: SOLD

Note: DWG RBW6305G11731-3G Rev. 1 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/20/19		0.00	0.25	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 8 - 12		
							QC 8 - 14		
120	QC 8	1 pcs	9/20/19		0.00	0.00	QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		

GP 19-09-26

DAS
40
8-89
SEP 26 2019

EA
TBD

Part Op 100 - (Small Fab) Assemble as per DWG.

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94895A840	Hex Nut 58	1 pcs (1 ea)	100-Small Fab - 1	S122587
98017A220	Washer 40	1 pcs (1 ea)	100-Small Fab - 1	FM138544-11
BD-7	TBD 173	2 (2 ea)	100-Small Fab - 1	S202022
GLS-35	Handle Shaft (Reid) 173	1 (1 ea)	100-Small Fab - 1	S202024
RBW6305G11731-3G-01	Body 141E	1 pcs (1 ea)	100-Small Fab - 1	S206519
RBW6305G11731-3G-03	Pusher 141E	1 pcs (1 ea)	100-Small Fab - 1	S212585
RBW6305G11731-3G-05	Lug 141E	2 pcs (2 ea)	100-Small Fab - 1	S210184

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	94895A840	1	26	0
	98017A220	1	18	0
	BD-7	2	0	0
	GLS-35	1	0	0
	RBW6305G11731-3G-01	1	0	0
	RBW6305G11731-3G-03	1	0	0
	RBW6305G11731-3G-05	2	0	0

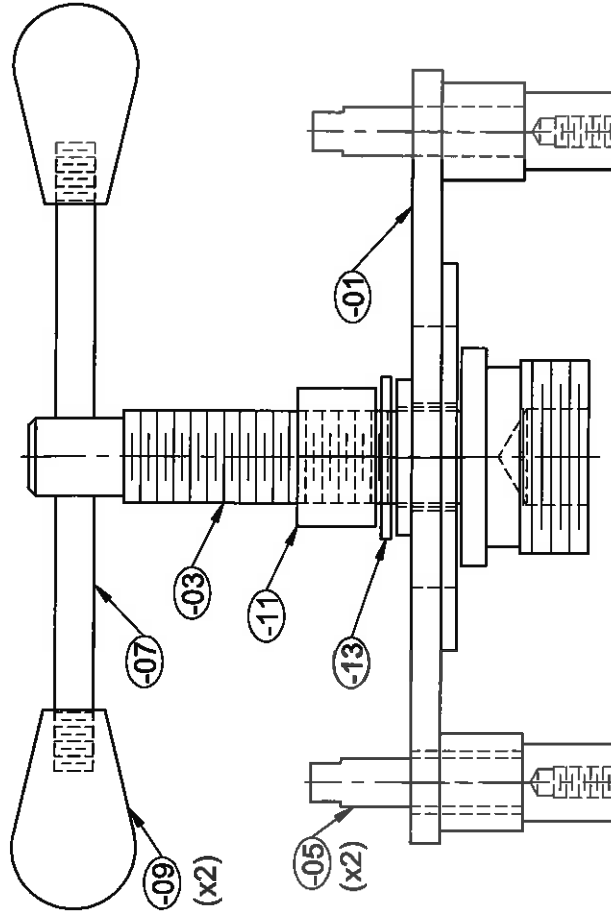
Part Specifications

Specifications could not be found.

Plex 7/22/19 7:59 AM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
1	CHD -01 FINISH SPEC. ADDED ENGRAVE NOTE PER R.W. CHD -03 FINISH SPEC PER R.W.	5/4/11	RJC
1	CHD -03 HOLE FROM .323 S.F. -.05 PER S.E. CHD FINISH SPEC PER R.W.		



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198047-MJ
19-07-22

NOTES

1. RBW6305G11731-3G REPLACES 3G6305G11731, AND IS ALSO SOLD WITH KIT RBW6305G03531.

RED BARN MACHINE

TITLE				PUSHER, MGB INPUT FLANGE INSTALLER				REV 1			
DWG & MT NO.				RBW6305G11731-3G				DRAWN BY: PERRITT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				TOLERANCES ON:				APPROVED: D. M. J.			
DECIMALS				XX.XX ± .006				METRIC REF. XX.XX ± .1mm			
FRACTIONS				XX ± .01				FRACTIONS ± 1/32			
ANGLES				XX ± .1				ANGLES ± 5°			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X .45° R .015 R				2. DIMENSIONAL UNITS APPLY AFTER PLATING				USED ON MODEL AGUSTA			
SCALE				NTS				DATE 5-11-10			
SHEET				1 of 4							

ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		-01	1	BODY	1018	1-1/4 x 3-1/2 x 6-1/2	2
		-03	1	PUSHER	4140 Q&T	Ø1-7/8 x 4-7/8	3
		-05	2	LUG	1018	Ø5/8 x 2-5/8	4
	B/O	-07	1	HANDLE SHAFT	STEEL	REID #GLS-35	1
	B/O	-09	2	KNOB	PLASTIC	REID #BD-7	1
	B/O	-11	1	HEX NUT	PLATED Gr. 8 STEEL	3/4-18 UNF MCMASTER-CARR #94805A840	1
	B/O	-13	1	FLAT WASHER	S.S.	Ø3/4 I.D. MCMASTER-CARR #99017A220	1
ASSY #							

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QSI042) _____
Description Work Order Deviation		Disposition	
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	
		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	